BARCODE LABEL SCALE SALES OPERATION MANUAL

Pinnacle Technology Corp.

Important Safety Information

- 1. Please read these safety instructions carefully.
- 2. For safety of SD card and USB data ,When pulling out SD or USB, please firstly press power button slightly for standby mode and then pull it out .
- 3. Keep this user manual for later reference.
- Before turning on the machine, please make sure that the electric power meets the requirements, (such as the electrical pressure and frequency), and that your electrical outlet is really connected to the ground.
- This product meets the relative requirements of the national standard IEC 60950:2001 "Safety of information technical equipment".
- 6. Thunder can hurt this product and even your personal safety, so please pull out the network cable, electrical cable and other conductor connecting external attachment in thunder days.
- 7. The non-experts or non-authorized people please don't open the machine shell.
- Please don't spatter any sundries or liquid into the machine; please don't stuff anything inside this product, otherwise it may cause short circuit and therefore may lead to fire or get an electric shock.
- 9. Please do not plug or unplug with wet hand.
- 10. Make sure the switch is off when plug or unplug the power.
- 11. Incorrectly changing the lithium battery on the main board and the UPS lithium battery in the machine may cause a blast, so please make sure installing and changing the lithium batteries under the instruction of the expert service personnel.
- 12. Please be sure not to change the battery with a wrong type one, otherwise there is danger of explosion. Be sure to deal with used battery with the way of dealing with waste battery.
- 13. Please charge the lithium battery about every three Months, in case it would discharge over time and lead to useless.
- 14. Please lay this product packed in the 10-40°C environment for at least 2 hours before turning on if it was stored in less than 10°C temperature environment during the transportation, so as to avoid the damage on the product due to a big change of environmental temperature.
- 15. For PLUGGABLE EQUIPMENT, the socket-outlet shall be installed near the equipment and shall be easily accessible.
- 16. Please don't throw anything on this product or hit against it.

- 17. Please do not disconnect the line cord while its working, if not the product would be broken.
- 18. Please be sure use our line cord only.
- 19. If there is abnormal noisy, burnt smell or smoke given out from the product, please cut off the power and disconnect the plug immediately. And contact the service center. Or there is danger of electric shock or fire.
- 20. Please do not allow children to climb up on the product, in case the product drops and hurt them.
- 21. Please do not disconnect any parts or lines except USB equipment while using.
- 22. Switch off the product if you will not use it in a long time.

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1 Summarization

Unique Function

- Unique printing mechanism design in the world, full printing area available, no need for 5mm (or more) pre-print area, so able to print all area; unlimited by reduced printable area caused by pre-print area. Able to use 30mm height label paper.
- Patent insect-proof design, which prevents the defect caused by bugs entering into the machine, ideal for the fresh and seafood dept.
- Patent hot keypad design, which can be lifted to put PLU sheet underneath. Fast to operate and easy to clean and water-proof.
- Support customized type with dual functions as label and cash scale. With optional printing module for receipt paper.
- Modularized printer design, easy to replacement and maintenance.
- The first to provide label graph editing software. Free format of label, adjustable label size ranging from 30×30mm~60×109mm, so as to save cost.
- Support unique and different barcode format and unit for each PLU when weighting on the same scale. It is very flexible.
- Lineless paper: ①Save paper, because the paper can be printed at least 30mm high; ②save paper and stock expenses; ③ cut down times of exchanging paper roll, for the printing module can hold 2 times of label paper.

Excellent Function

- Printing blackness can be adjusted according to label sensibility. With self-compensation voltage temperature, our printer head has a 2-3 times life time to other general printer head.
- High printing speed up to 120mm/s (traditional speed is 50-80mm/s).
- Exclusive function of upgrading program without opening the machine, convenient and fast, making your scale never falls behind.
- Support printing traceability, nutrition information and two-dimension code.
- With easily understood device operation, the label paper can be changed quickly.
- For the self-service scale, customers can operate on the picture hotkey, only need to press the picture for once, quickly and intuitively. There is a 'reprint' key, no need an additional staff for help. Saving running cost.
- Account checking function: the data on the scale can be uploaded to PC. For example, when the scale price is not the same as the PC price, such as discount or unit price, the scale can check the account in real time, which avoid the unnecessary loss of misoperation or not prompt price update.
- Powerful discount function, able to set different discounts according to different periods, flexible to operate.
- WIFI optional, able to transmit data via WIFI, avoiding the intricate line connection. It is convenient to add scale when need temporary in promotion.
- Barcode can be rotated for 90° when printing, it can be used as low cost security labels, which can lengthen the life time of the printer head, and can save the label cost.
- The paper is printed out vertically, preventing dirt from pasting in the scroll, which may damage the printer head.

2 Specification

Optional Type	LS5N	LS5C	LS5R LS5S								
Operator Display	64*132 LCD	48*112 LCD	64*384LCD	64*384 LCD							
Keyboard	Hotkey 8*10; Function key 4*7	Hotkey 8*10; Function key 4*7	Hotkey 8*10; Function key 4*7	Hotkey 8*10; Function key 4*7							
Precision Class	0										
Measuring Range		6kg/15kg,	15kg/30kg								
Scale Interval		2g/5g,	5g/10g								
Paper Type	Thermal	label paper, paper	with (max) 62mm,4	0105mm							
Paper Width	56mm										
Printer Type	Cassette label printer										
Printing Speed		120n	nm/s								
PLU Format	Hotkey number, unit price, price un weight, package message 1, me	LF code ,PLU nam it, preservation day type (normal, fixe essage 2, label type	e, traceability code vs, tare, barcode, de ed weight, fixed prio , discount hotkey, a	, article number, partment, package ce, both fixed), dditional text							
Label Format	2/5 Interleaved, Code 128, EAN13etc, Logo, uppercase and lowercase letters, Self-configured label composing & size, adjustable label length ranging from 30-109mm, Advanced label format: various barcode, PLU										
Optional Functions	WIFI										
VO port	Ethernet, RS232, USB										
Power supply	AC100~240V 50~60Hz										
Working Temperature	0°C \sim 40°C										
Working Himidity		5%~85	%R.H.								

Appearance





Circumvolve the 3 feet to adjust the level of scale, and make the air bladder into the circle.



The gradienter is under the tray.

4 **Dimension** LS5R:











LS5S:



5 Accessories

- 🌉 Main unit
- 🌉 Disk
- Scale platter
- Product warranty card
- 🌉 User manual
- Blank hotkey sheet
- **Display box (only for machine with pole)**

6 Installation

6.1 Install Display Pole











Note: Do not open the LCD cover when install the display pole.



4. Put on fix set. Connect the line, and fix the 4 screws.



3. Put on fix set like the picture shows.

Note: In order to avoid hurting the wire, insert the air connector into the display pole when installation.

6.2 Hotkey Sheet Installation

Note: Please refer to "PC software management/Hotkey" in attached CD.

Cut the hotkey sheet down and insert the hotkey sheet into the keyboard. Please take below pictures for your references:



6.3 Paper Installation

6.3.1 Label Paper Installation

Note: Please check the size of the inner diameter of the rollcore before paper installation: if the rollcore is big enough, directly install the paper; if the rollcore is small, install the paper after taking down the big roll core bushing. Pay attention to take care of the bushing, and use the bushing when install big roll core paper to avoid abnormity caused by the loose of the paper roll.



Note: Pinnacle label paper is small core design, it contains more label paper and save changing frequency at the same external diameter.



6.3.2 Receipt Paper Installation



6.3.3 Lineless Paper Installation



Note: In order to avoid deviation of the printing contents caused by the misjudgment of the electric detection, printing with the logo should be away from the photoelectric black signal. As follows



7 Scale Placement

In order to avoid instability of keyboard when operate on it, please choose the proper method to place according to the following cases:

1) When scale is placed on normal desk, please make sure that the bottom of keyboard and scale is in a horizontal line to avoid instability of keyboard when operate on it.



(1).Please raise up the front stands for about $3\sim5$ cm, and press the keyboarddown follow the upwards arrow direction until touch the desk.



(2).Please lay the front stands down gently on the desk, so the keyboard bottom clings to the deskstably.So you can operate on the keyboard stably.

2) When scale is placed on high desk, please make sure the keyboard leans against the edge of desk. Push the scale ahead and press the keyboard back refer to the direction of figure(1); then push the scale back to make sure the keyboard leans against the edge of desk like below figure(2):



3) When the desk is too small to make sure the bottom of the keyboard touch the desk firmly, the keyboard will not be stable when operate (Like Figure 1). For stable, please purchase a studdle from AclasAfter-sales or purchase astainless gavelock which has a diameter of 3mm and bend it according to the following Step 1, and install the studdle on the scale refer to the following step 2, 3and 4:



Step 1:Take a stainless gavelock of 3.0mm diameter, and bend it according to the figures on the right;

Note: you can purchase the studdle from AclasAfter-sales directly,

P/N:MTS5M16SSZHCHGV00N

Step 2: Insert the A side of studdle vertically into the hole of the lower cover of the scale (refer to the figure on the right);

Step 3: Rotate the studdle of 90° to the direction to the keyboard, and the A side of the studdle can insert into the hole of the lower cover of the scale completely (refer to the figure on the right);

Step 4: Press the keyboard up to be higher than the bottom of the scale, and insert the other side of the studdle from up todown into the keyboard module hole(refer to the figure on the right).

Note: you can rotate the straight side of studdle to lock it of the bottom of the lower cover.

Insert the other side of studdle from up todown into the keyboard hole







Keyboard Layout 8



- 1) Press "Institution automatically; you yourself can also press it to adjust the paper minitrimly.
- 2) If the paper's position is inaccurate after pressing the "^{based}" key for the first time, pleas press this key again to relocate the paper's position.

9 Power On/Off

On/Off with Button

At the first ten seconds after you turn on the scale, the LCD displays from "9" to "0" to enter self-testing. Please wait and do not press any key, system initialization is going on.



Press On/Off key at the left bottom of the machine after connecting the electricity

Note: do not press any other keys when do self-checking, because it will change the set of the scale and make the scale doesn't work.

"On/Off" key is used to turn on or turn off the scale softly. Press this key and hold it for 2 seconds to turn off the scale, and so as how to turn down it. (Note: this key takes effect by the condition that the plug has connected and the power switch under the scale is turned on.)

Soft On/Off : Press with 2 seconds.

We suggest that you should use On/Off key to turn On/Off the scale, and do not pull out the power plug directly if it hasn't been softly turned down, especially if the scale is under the conditions of connecting with network or downloading data.

10 Sales Operation

10.1 Calculate by Weight

There are three kinds of operation. If PLU data is downloaded by background server PC or pre-edited in the scale, operation follows method 1 or method 2. Otherwise the operation follows method 3.

Notes:

- 1. AUTO state: On the condition that the weight and the unit are nonzero and after the weight is steady, a label will be printed. When power on, "AUTO" signal is lighted, which means the scale is in "AUTO" state. Press "AUTO" key to switch off the state. Suggest making "AUTO" state as default state.
- **2. ZERO state**: There is nothing on the pan. Press "ZERO" key to let the weight zero and the "ZERO" signal will be on.
- **3. Usage of Print key**: All of the following operations including Calculate by Weight, Tare Operation, and Calculate by Piece, Discount, and Change Price are in the "Auto" state. If the default state is not "Auto" state, the Auto arrow on the LCD won't be lightening, you must press Print key in order to print the label.

METHOD 1: HOTKEY OPERATION

Trade example: Some onions weighing 2.000kg are sold .Its hotkey is 01, and price is 0.500\$/kg.

		D	ISPLA	Y	
OPERATION STEP	KEY	Weight	Unit pric	Total	REMARK
1.Press"ZERO"key to let the scale return to zero	Zero	0.000k g	0.00	0.00	Ignore this step if the scale is in "ZERO" status.
2.Put the onions 2.000kg on the pan.		2.000k g	0.00	0.00	
3.Input the hotkey 01 of the onions through PLU keyboard	01	2.000k g	0.50	1.00	

NOTES:

- 1) There are 160 hotkey. These hotkeys can be changed randomly and be printed in a sheet quickly by the background PC.
- 2) The above operation is for the hotkeys from 1 to 80. As to hotkeys from 81 to 160, the above operation step 3 should be changed as follows: Press "SHIFT" key and press the hotkey No. of the commodity. Other steps are the same.
- 3) All PLU hotkey could be edited and printed from the PC software.

METHOD 2: General sales steps by inputting LFCODE.

Trade example: Some onions weighing 2.000kg are sold. Their LFCODE is 10, unit price is 1.500\$/kg.

		ARROW		DIS	SPLAY		
OPERATION STEP	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Press "ZERO" key to make the scale return to zero.	ZERO	•	4	0.000kg	0.00	0.00	Ignore this step if the scale is in "ZERO" status.
2. Put the onions weighing 2.000kg on the pan.			-	2.000kg	0.00	0.00	

3. Input LFCODE 10 of the onions through small keyboard.	10		•	2.000kg	0.10	0.2	
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METHOD 3: Operation for PLU without settings. Before operation, please do as following:

1. Press the System Set key for 3 seconds till a beep prompts out and press 'enter' key to confirm

2.Use " \leftarrow " " \rightarrow " to select 'hardware set '

3.then use " \leftarrow " " \rightarrow " to choose item 'label select (1~32)', then please input label serial number that have edited and downloaded on label editor of PC.

		ARR	ROW	DI	SPLAY		
OPERATION SETP	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Press "ZERO" key to make the scale return to zero state.	Zero	•		0.000kg	0.00	0.00	Ignore this step if the scale is in "ZERO" status.
2. Press "SHIFT" & "Name Input", and then input PLU name and press "ENTER" to confirm	SHIFT Name Input ENTER	۲	•	0.000kg	0.00	0.00	
3. Input unit price 2.00 through the small keyboard.	200	•	•	0.000kg	2.00	0.00	
4. Put on the commodity weighing 1.0kg.			•	1.000kg	2.00	2.00	
5. Press key Print	Print		•	1.000kg	2.00	2.00	

10.2 Tare Operation

It is only applicable to the commodity packed in package or container such as eggs, beans or fruit. **MOTHOD 1: Operation for commodity separated from container or package.**

Trade example: A package of apples is sold. The hotkey of apples is 05, the net weight is 2.000kg and unit price is 6.000\$/kg.

		ARROW				DISPLAY	7	
OPERATION	KEY	Zero	Auto	Tare	Weight	Unit price	Total	REMARK
1. Put the container or package1.000 kg on the pan.			•		1.000kg	0.00	0.00	
2. Press " \rightarrow T \leftarrow " key.	→T←	-	-	-	0.000kg	0.00	0.00	
3. Put a page of apples weighing 2.000kg on the pan.			•	4	2.000kg	0.00	0.00	
4. Key in the hotkey 05 of apple through PLU keyboard.	05		•	۲	2.000kg	6.00	12.00	
5. Take away the container and the apples on the tray, then press " $\rightarrow T \leftarrow$ " key.	→T←	-	-		0.000kg	0.00	0.00	This step is to leave the weight-deducting state. The arrow of "tare" disappears.

Note: 1 Please refer to the description of "Hotkey making" in software manual which can be seen in the disk attached. 2 please refer to the "Tare edition and download" in software manual which can be seen in the disk attached.

METHOD 2: Operation for commodity that its tare weight is known but could not separated from container or package.

Trade example: A package of apples is sold. The unit price is 6.000\$/kg, the tare weight is 1.000kg. The weight of apple and package is 2.000kg.

		ARROW			Ι	DISPLAY		
OPERATION	KEY	Zero	Auto	Tare	Weight	Unit price	Total	REMARK
1. Press "→0←" key.	→0←	-	-	4	0.000kg	0.00	0.00	Ignore this step if the scale is in "ZERO" status.
2. Input the tare weight through small keyboard.	1000	•	•		0.000kg	10.00	0.00	
3. Press " \rightarrow T \leftarrow " key	→T←		•	•	-1.000kg	0.00	0.00	
4. Put a page of apples on the pan.			•	4	1.000kg	0.00	0.00	
5. Key in the hotkey 05 of apple through PLU keyboard.	05		•	۲	1.000kg	6.00	6.00	
6. Take away the container and the apples on the tray, then press " \rightarrow T \leftarrow " key.	→T←	4	•		0.000kg	0.00	0.00	This step is to leave the weight-deducting state. The arrow of "tare" disappears.

METHOD 3: Operation for commodity that its tare weight is known and has been set in software but could not separated from container or package.

Trade example: A package of apples is sold. The unit price is 6.000\$/kg, the tare weight is 1.000kg. The preset number of tare weight is 1.The weight of apple and package is 2.000kg.

			ARROV	Ň	D	SPLAY		
OPERATION	KEY	Zero	Auto	Tare	Weight	Unit price	Total	REMARK
1. Press "→0←" key.	→0←	•	•	4	0.000kg	0.00	0.00	Ignore this step if the scale is in "ZERO" status.
2. Press key "1" from the small keyboard, and then long press "SHIFT" key and "→T←"key.	SHIFT →T←		4	4	-1.000kg	0.00	0.00	
4. Put a page of apples on the pan.			•	4	1.000kg	0.00	0.00	
5. Key in the hotkey 05 of apple through PLU keyboard.	05		•	•	1.000kg	6.00	6.00	
6. Take away the container and the apples on the tray, then press " $\rightarrow T \leftarrow$ ' key.	→T←	4	•		0.000kg	0.00	0.00	This step is to leave the weight-deducting state. The arrow of "tare" disappears.

10.3 Calculate by Piece

There are two kinds of operation methods. Method 1 is for hot key sale and method 2 is suitable for sale by LFCODE.

Note: Set the price unit into PCS/kg in the PC software before taking the following operations. METHOD 1: Hotkey operation step

Trade example: Ten pieces of cake are sold. The hotkey of cake is 05. The unit is PCS/kg.

		ARF	ROW	D	ISPLAY		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Input the number of the commodity through small keyboard. For example 10.	10	•	•	0.000kg	0.10	0.00	
2. Press "Qty" key.	Qty	۲	۲	0.000kg	0.00	0.00	The LCD returns to initial state after "Qty" key is pressed.
3. Press the corresponding hotkey 05 of the cake through PLU keyboard.	05	•	4	0.000kg	3.00	30.00	

METHOD 2: General operation step

Trade example: Ten pieces of cakes are sold and the LFCODE of the cake is 12. The unit price is 3.00 PCS/kg. The unit is PCS/kg.

		ARR	OW	DIS	SPLAY		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Input the number of the Cake 10 through small keyboard.	10	۲	۲	0.000kg	0.10	0.10	
2. Press "Qty" key.	Qty	۲	•	0.000kg	0.00	0.00	The unit must be PCS.
3. Input LFCODE of the cake 12 through small keyboard.	1 2			LLFCODE? (1-6)	12		
4. Press "PLU" key	PLU	4	4	0.000Kg	3.00	30.00	Ignore this step if the LFCODE has 6 digits.

10.4 Discount

The scale supports two kinds of discount: % discount and total discount. This function can be locked by password which is set and can be randomly changed by background sever PC.

• % discount

Trade example: some peaches give a discount of 95. Its unit is 8.0\$/kg and hotkey is 12.

			ARROW		DISPLAY			REMARK
OPERATION		KEY	Zero	Auto	weight	Unit price	Total	
1. Input discount p of the commodified through numeric key	roportion y 9 5 board.	95	•	•	0.000k g	0.95	0.00	
2. Press %Discount	key.	%Discount	•	•	0.000k g	0.00	0.00	The LCD returns to initial state after %Discount key is pressed.
3. Put the co weighing 1.000kg or	ommodity the pan.			-	1.000k g	0.00	0.00	

4. Key in the corresponding hotkey of the peaches e.g. 12.	12		•	1.000k g	8.00	7.60	
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Notes:

As for step 3 and 4, please refer to the operation of 'calculate by weight'. You can choose otherkinds of operation such as normal operation or operation for pre-edited PLU to proceed with the above operation.

• Total discount

		ARROW		D	SPLAY		REMARK
OPERATION	KEY	Zero	Auto	weight	Unit price	Total	
1. Press key SHIFT & Total Discount. Input the discount amount 1\$, and then press key ENTER.	Total SHIFT Discount ENTER	۲	۲	0.000kg	0.00	0.00	The LCD returns to initial state after Total Discount key is pressed.
2. Put the commodity weighing 1.000kg on the pan.			4	1.000kg	8.00	8.00	
3. Key in the corresponding hotkey of the peaches e.g. 12.	12		-	1.000kg	7.00	7.00	

10.5 Name Input Function

This function is used to sell the commodity temporary. Step 1: Press [SHIFT] key, and then press [Name Input] key. Step 2: Input the PLU name according to the display screen indicating. Step3: press 'enter' key to confirm (Please take reference to page18: method 3)

10.6Change Price

Change the unit price of a commodity. There are two methods to change the unit price of a commodity, they are permanently change price and temporarily change price.

10.6.1 Date

Example: the valid date of a cargo is 2013.05.30, now customer wants to modify it to 2013.06.10, please do the following:

Before modification on scale directly, this cargo's original valid date has been set on PC before and please takes reference to chapter 6.7 of PC user manual.

Step 1: put cargo on scale first.

Step 2: Input valid date wanted to extend, number '10'

Step3: Press [SHIFT] key, and then press [DATE] key.

Step 4: press PLU hotkey of this cargo.

10.6.2 Permanently Change Price

METHOD 1:

Trade example: The unit price of the apples 4.000\$/kg. After changing price, its unit price is 3.000\$/kg and the hotkey is 05.

		ARF	ROW	DIS		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total
1. Key the hotkey 05 of the apples via PLU keyboard.	05	۲	۲	0.000kg	4.00	0.00
2. Long press Price Update key 1.5s.	Price Update			? PRICE?	0.00	0.00
3. Key in the new price 3.000\$/kg on the numerical keyboard.	300			? PRICE?	3.00	0.00
4. Press Print/Enter key.	Print/Enter			0.000kg	3.00	0.00
5. Proceed with the normal operation of weighing or granular price calculating.						0.00

METHOD 2:

Trade example: Some apples are sold. The unit price of the apple is 4.000\$/kg, and LFCODE is 900001. After change the unit price, the unit price of the apple is 3.000\$/kg.

		ARF	ROW	DISA		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total
1. Long press Price Update key 1.5s.	Price Update			LLFCODE? (1-6)		
2. Key in the LFCODE 900001 of the apples through small keyboard.	900001			? PRICE?	900001	
3. Key in the price changed 3.00/kg.	300			? PRICE?	3.00	
4. Press Print/Enter key.	Print/Enter	۲	۲	0.000kg	0.00	
5. Proceed with the normal operation of 'calculate by weight' or 'calculate by piece'.						

10.6.3Temporarily Change Price

Note: before price change operation, please open price change function first.

|--|

2. Enter PLU edit.
3. Input LFCODE(1~6) and press 'enter' key
4. Use key $[\rightarrow]$ or $[\leftarrow]$ to select " Flag " and press 'enter' key
5. Use key $[\rightarrow]$ or $[\leftarrow]$ to select ' YES ' and then press ' ente r' key to confirm

6. Press '**Clear**' key to exit to '**Flag**', press hotkey '**S** and press '**enter**' key to confirm. And the PLU is available to change price.

METHOD 1:

Trade example: Some apples are sold. The unit price of the apple is 4.000\$/kg, and its hotkey is 15. After change the unit price, the unit price of the apple is 3.000\$/kg. When finish this dealing, it will recover to the original price 4.000\$/kg

		ARF	ROW	DISAPLY			
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1 Key the hotkey 15 of the apple via PLU keyboard.	15	•	•	0.000kg	4.00	0.00	
2. Short Press Price key'.	Price	•	•	0.000kg	0.00	0.00	Prompts temporarily change price.
3. Key in the new price 3.0\$/kg and press enter to confirm.	3 000 Print/Enter	•	•	0.000kg	3.00	0.00	Press 'enter' key and weigh the apple, can automatically print the apple, the unit price is 3.00.
5. Press '05' key after finis	5. Press '05' key after finish this operation, and the unit price of the apple is \$4.00kg.						

METHOD 2:

Trade Example: The unit price of the cheese is 4.000\$/ kg, and LFCODE is 15. Change the unit price of the cheese as 3.000\$/kg. When finish this dealing, it will recover to the original price 4.000\$/kg.

		ARR	OW	DISAPLY		Y	
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	Note
1. Short Press Price key.							
2. Put the commodity weighing 1.000kg on the pan.				1.000kg	0.00	0.00	
3. Key in the LFCODE 15 of the commodity via small keyboard.	15			1.000kg	0.15	0.15	
4. Press 'enter' key	Print/ENTER						?Temporarily Change Price?
5. Key in the new price 3.0 \$/kg.	3.000			?PRICE?	3.000	3.00	You can press key "15" to make sure whether is unit price is back to 4.00/kg.

Trade Example 2: Temporarily change the PLU whose initial unit price is 0/kg, sell with LF-code. Suppose the initial price of the cherry is 0/kg, and now temporarily change it as 30.0/kg, and its LF-code is 13. When finish this dealing, it will recover to the initial price 0/kg.

		ARF	ROW		DISAPLY		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Put the cherry weighted 1kg onto the scale.			4	1.000kg	0.00	0.00	

2. Input LF-code 13 via the numeric keypad.	13	4	1.000kg	0.13	0.00	PLU with unit price 0\$/kg can't be sell directly.
3. Press key PLU	PLU		1.000kg	0.00	00.00	
4. Input the new price 30\$/kg	3000		1.000kg	30.00	30.00	
5. Press Print key.	Print	•	1.000kg	30.00	30.00	

METHOD 3: Temporarily sell the PLU needed to be weighted with PCS.

Trade Example: The unit price of the cabbages is 1\$/kg in the morning, and it should be change price as 1\$/PCS in the evening to promote it. When finish this dealing, it will recover to its initial price 1\$/kg. Suppose a cabbage is 3kg, and its hotkey is 13.

		ARF	ROW		DISAPLY		
OPERATION	KEY	Zero	Auto	Weight	Unit price	Total	REMARK
1. Put the cabbage onto the scale.			۲	3.000kg	0.00	0.00	Sell by PCS now.
2. Input the new price 2.00 on the numerical key.	200		۲	3.000kg	2.00	6.00	
3.Press SHIFT + Comm.Test key	SHIFT + Comm.Test		۲	3.000kg	0.00	0.00	
4. Press the hotkey 13 of the cabbage via PLU keyboard.	13		4	3.000kg	2.00	2.00	

10.6.4 General Using Key

Name	Function	Operation	Note
C	 Usually use to clear unit price. Clear abnormal picture or error information, and make the system back to normal state. 	Press key C	
Comm. Test	Use to test whether the internet is normal and in time to deal with PLU weighing	Press this key one second, if display will prompts "Normal"	success, after "beef" sound, the Weighing PLU sales by PCS.
Auto Print	Automatically print label	Select auto print by press shift key, and cancel the function by press again	It is on auto print condition when power-on, and press auto print key again to exit the function.

← B Space FEED↓	Control the in/out of the paper; to place the labels; Input price or other information when do PLU edition, press this key can cancel the last operation.	One press can adjust the paper, long press will send out one paper and the scale will adjust the place of the label automatically B Space: when edit PLU, input the unit price 5, press this key, the price will be 5.	When meet the condition that do not send out labels or not completely send out labels during printing, long press this key to set the label again.
	This key has searching function, that is looking for the related item of the current field(hotkey 10, 11).Long press 'system set' to enter system set, and use these two keys to select the function you want to start or change.	Press ←check last item, Press →check next item	
Price Lock	Price lock key. The price will clear when weight becomes 0, so press LOCK can avoid competing input the price when do weighing continuously.	Press Price Lock can weighing the same PLU continuously(PLU will not miss)	Price Lock key is key for change, if you want to cancel something, press this key again.

11 Some Simple Operation

11.1Copy price label

This operation fits for repeat printing the label of the PLU during weighing.

1. Press 'Copy' key and press 'enter' to confirm;

2. Input the number you want to print and press "Copy" key, then the corresponding number pieces of label is printed.

3. Press Copy key and input the number and press 'Copy' key to print the label you want. If you want to stop printing, press 'Clear' key.

11.2 Paper Type Change

Set Method: Long press "Set" key until listen the sound of "Di" --- choose "Set" and press "Enter" key --- choose "Hardware Set" and press "Enter" key --- Press " $\leftarrow \rightarrow$ " to choose "Paper Type" and press "Enter" key --- Press " $\leftarrow \rightarrow$ " to choose "Paper Type" and press "Enter" key to change paper type.

Note:

1.When install paper roll, the head of the paper roll should be put out of the paper mount and do not involve in paper receiver.

2.When use un-recycled paper, bottomless black label paper and receipt as label paper, the method of the installation is the same as the receipt paper. (When install un-recycled paper, not separate label paper and body paper, and put the head of paper roll out of the paper mouth.)

11.3 Normal Package

 \checkmark This is suitable to quickly print label of the same type with different weight.

1. Start up the function of "Auto" and "Price lock" (these two indicator light are lighting)						
2.Select PLU or input the unit price.						
3.Put the commodity (to be packed) on the pan and the label will be printed automatically.						
	1. Put commodity 1 on the pan					
	2. After the label is printed automatically put commodity 2 on the pan at					
	the same time, take away commodity 1.					
Note: the operation of 3. Take away the label and stick it on commodity 1. The label of the						
the right is suggested if commodity 2 will be printed out.						
you want to operate	u want to operate 4.Put commodity 3 on the pan and take away commodity 2.					
quickly. 5.Take away the label and stick it on commodity 2, the next label will be						
printed.						
	6.Repeat as the above steps to overlap the time of waiting for printing					
	label and sticking label.					
Note: the operation of the right is suggested if you want to operate quickly.3. Take away the label and stick it on commodity 1. The label or commodity 2 will be printed out.4.Put commodity 3 on the pan and take away commodity 2.5.Take away the label and stick it on commodity 2, the next label printed.6.Repeat as the above steps to overlap the time of waiting for pri label and sticking label						

 \checkmark This is suitable to quickly stick several labels on the packed commodity

- 1. Open label edit, setup one new No 32 label, that is 'package label', the content of the label can be defined according to your need;
- 2. Click to download the label
- 3. Sell one PLU;
- 4. Press 'Shift' key +'Package' key to print corresponding labels (serial number increase after printing one label; the package label serial number will be calculated newly when newly sell the PLU).

11.4 Package by Fixed weight

Fix weight package, this function is available by setting on PC software first.

For example: pack fish by the fixed weight 0.255kg, and the corresponding hotkey is 38.

Note: Before operate on the scale, please press key Price Lock first, and the indicator light for 'price lock' will be lighting.

		Ι	Remark		
OPERATION	KEY	Weight	Unit Price	Total	
1. Put the fish on the pan.		0.255kg	0.00	0.00	
2. Press the hotkey 38 of the fish via PLU keyboard.	38	0.255kg	70.00	17.85	

Attention: It is the actual weight of the PLU, the unit display the package weight by fixed weight sale, total price = package weight * actual unit price of the PLU. The commodity can be sold at the condition that its weight is between the weight tolerance $\pm 10\%$ kg while it is in Fixed Weight package mode. (When the actual weight is below 0.3382 or over 0.3738, the commodity cannot be sold and the label cannot print.)

11.5 Package by Fixed Price

Fix price package, this function is available by setting on PC software first, the set method refers to chapter 6.3 Introduction of Sale by Fixed Price on the attached disk.

For example: Sale the apple by fixed price 1.000kg, the unit price id 10.000\$/kg, and the hotkey is 38. The set method as follows:

Open PC software management PLU manager, choose "fixed price mode" of apple package type column, input the package weight 1000g, and input "10%" in the error bar.

Note: Press "LOCK" key first when do this operation. And triangle marker "Price Lock" symbol light.

	KEY	D			
OPERATION		Weight	Unit	Total	REMARK
		8	Price		
1. Put the fish on the pan.		1.000kg	0.00	0.00	
2. Press the hotkey 38 of the fish via PLU keyboard.	38	1.000kg	10.00	10	

Attention: It is the actual weight of the PLU, the unit display the package weight by fixed price sale, total price = unit price of the PLU. The commodity can be sold at the condition that its total price is between the package tolerance $\pm 10\%$ kg while it is in Fixed Price package mode. (When the actual weight is below 0.95 or over 1.05, the commodity cannot be sold and the label cannot print.)

11.6 Gift Baskets Function

Gift basket function is usually used in the aspect, such as pack gift-box and fruit-dish. Set a hotkey as 'gift baskets' first on the PC software first.

1. Open PLU manager, set the LFCODE of the "gift basket" as 950002:

Input "Gift Basket" into name column; set unit price as 0; set package type as "package by weight"; input package weight 0.

For example: Package a fruit-dish (apple, grape, and orange)

Note: selectively to input 0 or 1 into "package weight" column to choose label print way. "1" means print one label separately for each commodity of the gift basket under weighing process and then print one summary label; "0" means only print one summary label (will not print label alone when weighing commodities).

	PLU name:	apple	weight unit:	kg	unit price:	10.00 \$/kg	hotkey 06
	PLU name:	orange	weight unit:	kg	unit price:	4.00 \$/kg	hotkey 07
	PLU name:	grape	weight unit:	kg	unit price:	20.00 \$/kg	hotkey 08
prose each of the three fruits is 1 000kg							

Suppose each of the three fruits is 1.000kg.

		DISPLAY				
OPERATION	KEY	Weight	Unit Price	Total	REMARK	
1. Press hotkey 01		0.000kg	0.00	0.00	After listening long sound 'beep', enter gift sale mode.	
2. Put the apple on the pan, and press hotkey 06	06	1.000kg	10.00	10.00		
3. Put the orange on the pan, and press hotkey 07	07	1.000kg	4.00	4.00		
4. Put the grape on the pan, and press hotkey 08	08	1.000kg	20.00	20.00		
5. Press hotkey 01	01	0.000kg		0.00	Print sum account label.	

When the value of the package weight column is 1, every commodity of the basket will print one piece of label during weighing process, and print one sum account label finally.

Note: Under hand printing mode, press 'print' key every time you press hotkey after place the commodity.

	KEY	DI	SPLAY		
OPERATION		Weight	Weig ht	Weig ht	DISPLAY
1.Short press "gift basket"		0.000kg	0.00	0.00	

2. Input LFCODE 950002		0.000kg	0.00	0.00	
3. Short press "enter"		0.000kg	0.00	0.00	After listening long sound 'beep', enter gift sale mode
4. Put the apple on the pan, and press hotkey 06	06	1.000kg	10.00	10.00	Automatically print apple sale label
5. Put the orange on the pan, and press hotkey 07	07	1.000kg	4.00	4.00	Automatically print apple sale label
6. Put the grape on the pan, and press hotkey 08	08	1.000kg	20.00	20.00	Automatically print apple sale label
7. Press "gift basket"		0.000kg		0.00	Print sum account label.

11.7 Traceability Function

This function is used to modify the traceability information temporary. This function should be activated from the item 'System Set'. Operation steps are as follows:

Step1: Press [SHIFT] key and then press [Traceability Function] key.

Step2: Input LLFCODE and the screen will display "LLFCODE", press [ENTER] key, the screen will display "Trace code", press [ENTER] key.

Step3: The screen will display "Date", press [ENTER] key. Input Date and then press [ENTER] key. YY-year, MM-month, DD-day.

Step4: The screen will display "Born Country", press [ENTER] key. Input Born Country.

Step5: The screen will display "Bred Country", press [ENTER] key. Input Bred Country.

Step6: The screen will display "Slaughter house", press [ENTER] key. Input Slaughter house.

Step7: The screen will display "Cutting Hall", press [ENTER] key. Input Cutting Hall.

Step8:The screen will display "Save", press [ENTER] key.

Step9: The screen will display "Replace", press [ENTER] key.

12 Function Set

12.1 PLU Set

Notes: This operation can be locked by password that is set in background PC changed randomly.

PLU Input

1.Press PLU key and release it till a beep prompts out . The display shows "LLFCODE", it means the system is in the state of editing PLU.

2.When the display prompts "LLFCODE?", and press Enter to confirm. Then the display shows "NAME" and enter editing items: N/L/C/P/U/F/T/B/D/W/Y/M/G/I/R/S, you can use key \leftarrow and \rightarrow to choose the item you want to edit, then press Enter.

3.Press Enter key. Input the corresponding data by sequence. Refer to the following notes.

4.Press S or Enter to save the above operation.

12.2 System Set

Note: This operation can be locked by password set in background PC server and is changeable as will.

12.2.1 Edit Menu

2.Use "←" "→" to select 'Edit Menu '
3. Press Enter key to confirm

NOTES: the following is the sequence of edit menu. When one item is input, press Enter to confirm. The system will shift to another item, and press Enter again to enter it. If no contents are inputted, press ESC to exit.

Notes:

- 1. P---PLU EDIT :to edit PLU information here
- 2. T---TARE EDIT: to set certain tare information by inputting the corresponding index number
- 3. D---DISCOUNT: to set certain discount information by inputting the corresponding index number
- 4. EDIT MESSAGE (NOTE1): Input LLFCODE, and then edit message
- 5. INGREDIENT (NOTE2) EDIT: Input LLFCODE, and then edit ingredient
- 6. EXTRA MESSAGE (NOTE3) EDIT: Input LLFCODE, and then edit extra message
- 7. NOTE4---edit the information you want.
- 8. D---DEPARTMENT: to set certain department information by inputting the corresponding index number
- 9. G---GROUP: to set certain group information by inputting the corresponding index number
- 10. L---LCD ADVISE EDIT
- 11. H---HEAD EDIT: to edit head message information
- 12. T---TALL EDIT: to edit tall information
- 13. N---NUTRIENT FACTS TABLE EDIT: to edit nutrient facts information by inputting PLU index
- 14. I---INGREDIENTS FACTS EDIT: to set nutrient facts information by inputting the corresponding index number
- 15. P---PRINT PLU LFCODE: set PLU LFCODE printing

PLU EDIT

1. Press the System Set key till a beep prompts out
2.Use " \leftarrow " " \rightarrow " to select 'Edit Menu' and press 'enter' key to confirm
3. Use " \leftarrow " " \rightarrow " to select 'PLU EDIT' and press Enter key to confirm

In this section, you can set your PLU information.

1) Input LFCODE number and press 'enter' key to confirm

Press 'enter' key

2) Input 'NAME' and press 'enter' key to confirm



3) Input 'NAME 2'and press 'enter' key to confirm



17)Input the information of 'TEXT1 ,2 ,3 ,4 ,5, 6,7 ,8' and then press 'enter' to confirm.



18)Set 'LACK LABEL' number and press 'enter' to confirm.



19)Input 'LABEL SELECT 'number and press 'enter' to confirm. Press 'enter' key 20) Set 'DISCOUNT' information, use ' $\rightarrow \leftarrow$ ' key to choose discount mode (1 Normal, 2 Rate, 3 Table) and then press 'enter' to confirm. Press 'enter' key 21)Set 'SHELF' and then press 'enter' key to confirm Press 'enter' key 22)Input 'VALID DAYS 'of PLU and then press 'enter' key to confirm Press 'enter' key 23)Input 'group (0-99) 'number, then press 'enter' to confirm. Press 'enter' key 24)Input 'PRODUCTION DATE', then press 'enter' to confirm. Press 'enter' key 25)Input 'origin (0-500) 'number, then press 'enter' to confirm. Press 'enter' key 26)Input 'PRODUCT DATE'(YYYYMMDDhhmm), Y: year; M: month; D: day; h: hour; m: minute, input the date according to aboved format, then press 'enter' to confirm.

Press 'enter' kev

Press 'enter' key

27)Input discount rate one by one when do the operation of 'DISCOUNT 1/2 PLU' or 'DISCOUNT 1/4 PLU', then press 'enter' to confirm.

28)Set 'FLAG', to confirm whether the information of the PLU you edit will print out on the final label. (It contains 'TEXT1---TEXT8' message/sale message/ingredients/product date/ pack time/shelf day/price change/shelf column (count by day or time) No: by daytime Yes; by time/shelf time/ limit sale price)

Egg: sale message? Select (1 YES; 2 NO), use ' $\rightarrow \leftarrow$ ' to select YES or NO, and then press 'enter' to confirm. After finishing the deal, the 'sale message' will be print out on the PLU label. If you want to enter the next item 'ingredients', press ' $\rightarrow \leftarrow$ ' key.

29)After edition, select 'save' (the edition information will be saved after this operation), and press 'enter' key to confirm, use ' \rightarrow 'key to find the save menu or use shortcut (hotkey 'S' on the right side) to choose the save menu.

After finishing the edition, back to the Link Edition, to make the label for the information you want to print out on the label and upload to the scale. Then, the sold PLU will be print out at the format of the label edit via LINK. Check the PC software management for the details



TARE EDIT

1. Long press the System Set key till a beep prompts out					
2.Use " \leftarrow " " \rightarrow " to select 'Edit Menu 'and Use " \leftarrow " " \rightarrow " to select 'TARE EDIT'					
3. Input 'index' number, Eg: input INDEX 1 and press 'enter' to confirm					
4. Press 'enter' to confirm					

If you want to quit edition, please press 'ESC' to exit edition interface and you can input index number to check the information you have set.

DISCOUNT

Long press the System Set till a beep prompts out
 Use "←" "→" to select 'Edit Menu '

3. Press Enter key and Use "←" "→" to select 'DISCOUNT' and press 'enter' to confirm

The interface then will prompts "DISC 1"(happy time 1 on PC manual ,please take reference to chapter 6.19) and you can change to DISC 2 and DISC 3(happy time 2,happy time 3)by pressing " \leftarrow " " \rightarrow " key.

We here take DISC 1 edition for example:

Display	steps					
INDEX	Pressing 'enter'key and input index number					
DISC1	Pressing 'enter'key to enter discount edit					
?0:OFF 1:ON?	Choose type1 (Price*discount %+)and press 'enter' to					
	confirm					
'?TYPE?'	Input corresponding number from number 0 to number 9.					
	Eg, unit price %+, directly input 1 and press 'enter' to					
	confirm					
'?MIN TOTAL ?'	Input'MIN TITAL' value (pressing " 0"to switch					
	decimalpoint)and press enter to confirm					
'?MAX TOTAL?'	Input'MAX TITAL' value (pressing " 0"to switch					
	decimalpoint)and press enter to confirm					
'?MIN WEIGHT?'	Input'MIN WEIGHT' value (pressing " 0"to switch					
	decimalpoint)and press enter to confirm					
'MAX WEIGHT?'	Input'MAX WEIGHT' value (pressing " 0"to switch					
	decimalpoint)and press enter to confirm					
'0:PERIOD 1;TIME?'	Choose discount time 0:PERIOD 1;TIME .digit 0 means					
	the cargo will be in discount in certain period and digit 1					
	means discount in certain time					
?START(YYYYMMDDhhm	Input discount starting time in the form of					
m)	YYYYMMDDhhmm					
?END(YYYYMMDDhhmm)	Input discount ending time in the form of					
	YYYYMMDDhhmm					
?DISCOUNT?	Input discount rate and press 'enter' key to confirm					

Then, the discount 1 is finished and the interface will change to DISC2 edition automatically. Then, please enter PLU EDIT section to confirm if you want to save the above discount information

Edit Message (NOTE1)

Please take your reference to chapter 6.1.8 on PC manual

1. Long press the System Set key till a beep prompts out	
2.Use " \leftarrow " " \rightarrow " to select 'Edit Menu 'and press 'enter' key to confirm	
3. Use " \leftarrow " " \rightarrow " to select 'Sale Message Edit(NOTE1)' and press 'enter' key to confirm	

Eg:

Display	steps
?LFCODE?	Input live code and press 'enter' key to confirm
?line1line8?	Input the information of line 1 to line 8 and press enter key,
	Use " \leftarrow " " \rightarrow " to swift the edition from line 1 to line 8
?Save?	Press 'enter' if you want to save the information you have set

INGREDIENTS (NOTE 2) EDIT

1.	Long press t	he System	ı Set kev	v till a beer	prompts out
			- ~ ~ ~ · · · · · · · · · · · · · · · ·		

2.Use "←" "→" to select 'Edit Menu '

3.Use " \leftarrow " " \rightarrow " to select NOTE2 Edit' and press 'enter' key.

4. Input 'LF CODE?(1-6)" and press 'enter' key

5. Input the information you want to set on "line1 to line8" and press enter key for final confirmation.

6. if you want to ignore ,please press " \leftarrow " " \rightarrow " to find 'save' word to save information

EXTRA MESSAGE (NOTE 3) EDIT

1. Long press the System Set key till a beep prompts out

2.Use " \leftarrow " " \rightarrow " to select 'Edit Menu '

3. Use " \leftarrow " " \rightarrow " to select NOTE3 Edit' and press enter' key.

5. Input 'LF CODE?(1-6)" and press 'enter' key

5. Input the information you want to set on "line1 to line8" and press enter key for final confirmation.

6, if you want to ignore ,please press " \leftarrow " " \rightarrow " to find 'save' word to save information

NOTE4 EDIT

1. Long press the System Set key till a beep prompts out

2.Use "←" "→" to select 'Edit Menu '

3. Use " \leftarrow " " \rightarrow " to select 'NOTE4 Edit' and press 'enter' key.

6. Input 'LF CODE?(1-6)" and press 'enter' key

5. Input the information you want to set on "line1 to line8" and press enter key for final confirmation.

6. If you want to ignore ,please press " \leftarrow " " \rightarrow " to find 'save' word to save information

DEPARTMENT

1. Long press the System Set key till a beep prompts out
2.Use "←" "→" to select 'Edit Menu '
3. Use " \leftarrow " " \rightarrow " to select 'department' and press 'enter' key.
4. Input index, and press 'enter' key.
5.LCD displays' NAME', please input name, for example 'apple'
6.Press 'enter' to confirm

1.	Long press the	System Set	key till a be	ep prompts out
		1	2	1 1 1

2.Use "←" "→" to select 'Edit Menu '

3. Use " \leftarrow " " \rightarrow " to select 'group' and press 'enter' key.

4. Input index, for example ,input '1'

5.LCD displays' NAME' ,please input name ,for example 'group 2'

6.Press 'enter' to confirm

LCD ADVISE EDIT

1. Long press the System Set key till a beep prompts out

2.Use " \leftarrow " " \rightarrow " to select 'Edit Menu '

3. Use " \leftarrow " " \rightarrow " to select 'LCD Advertise Edit' and press 'enter' key.

4. Input index, for example ,input '1'

HEAD & TALL EDIT

1. Long press the System Set key till a beep prompts out

2.Use "←" "→" to select 'Edit Menu '

3. Use " \leftarrow " " \rightarrow " to select 'Head/Tall Edit' and press 'enter' key.

4. Input index line information one by one

5. Press 'enter' to confirm

NUTRIENT FACTS TABLE EDIT

1. Long press the System Set key till a beep prompts out

2.Use " \leftarrow " " \rightarrow " to select ' Edit Menu ' and press 'enter' key.

3. Input index number---ingredients name---daily usage---ingredients unit

4. Choose? % daily value? 0;: input 1: account

5. Choose ?ingredient other element ?0: no; 1: yes

If you want to check the information of the ingredients, back to the 'ingredient edit' item and input the corresponding index number.

NUTRIENT FACTS EDIT

1. Long press the System Set till a beep prompts out
2.Use " \leftarrow " " \rightarrow " to select 'ingredients edit' and press 'enter' key.
3.Input LFCODEDescriptionSupply MessageSupply Rate
4.Press 'enter' key to confirm

1.	Long press the	System Set	ke	v till a	beep	prompts out
	r			J		

2.Use " \leftarrow " " \rightarrow " to select 'PLU Print LFCODE Set' and press 'enter' key.

3.Press Enter key for 'nutrient facts table edit' and press 'enter' key.

4.? Start LFCODE?: input start LFCODE

5. ?End LFCODE?: input end LFCODE

6.Press enter to save

12.2.2 System Set

HARDWARE SET

1) LCD Contrast(0-99)

Press 'system set' key ---use " \leftarrow " " \rightarrow " to select 'system set'---hardware set --- 'LCD contrast'----use " \leftarrow " " \rightarrow " to deduct or add time value---press 'enter' to save information.

2) Auto Refurbish Time

Press 'system set' key ---hardware set ---use " \leftarrow " " \rightarrow "to find 'auto refurbish time'----LCD refurbish time----input time you want to set----press 'enter' to save information

3) DATE

Press 'system set' key ---use " \leftarrow " " \rightarrow " to select 'system set'---hardware set --- 'DATE'----input date in the form of 'YYMMDD'---press 'enter' to save information.

Y: year M: month D: day H: hour m: minute For example: 1210131230 2012Y10M13D12H30m

4) ALIGN

Press 'system set' key for 3 seconds---hardware set --- 'ALIGN'----use " \leftarrow " " \rightarrow " to deduct or add time value---press 'enter' to save information.

5) LABEL SELECT(1-32)

Press 'system set' key for 3 seconds----- hardware set ----LABEL SELECT(1-32)----input label number (from 1--32---press 'enter' to save information.

6) Paper

Press 'system set' key for 3 seconds----- hardware set ----paper----choose label type (label,receipt, no rewind, black mark label)---press 'enter' to save information.

7) LCD SLEEP TIME

8) Press 'system set' key for 3 seconds----- hardware set ---- LCD SLEEP TIME----use "←" "→" change value---press 'enter' to save information.

9) Printing speed

Press 'system set' key for 3 seconds----- hardware set ----speed----use " \leftarrow " " \rightarrow " change speed value(50.55.60.65.70.75)

10) AUTO FEED SET

Press 'system set' key for 3 seconds----- hardware set ----AUTO FEED SET----choose feed modes(NORMAL, PRE PRINT, PRE FEED)

11) PRINT TEST PAGE

Press 'system set' key for 3 seconds----- hardware set ----PRINT TEST PAGE----choose 'YES OR NO'

NETWORK SET

- 1. INTERNET PROTOCOL (TCP/IP)
- 2. SERVER IP
- 3. ENABLE NETWORK PRINTING
- 4. Use " \leftarrow " " \rightarrow " key to select ENABLE NETWORK PRINTING

And press enter, then use " \leftarrow " " \rightarrow " "open or close online trace.

PARAMETER SET

- 1) SOURCE PRICE
- 2) Decimal point in quantity column
- 3) CURRENCY PLACE
- 4) FLOATING VENDER
- 5) ZERO UNIT PRICE PRINT
- 6) ANTI WIND
- 7) Stat Warnning
- 8) rebate to 23 department
- 9) PRE TARE
- 10) HANDLE TARE
- 11) None Weight can Print
- 12) PRINT ITEM IN WEIGHT ITEM

Use " \leftarrow " " \rightarrow " key to choose the item you want to set and press enter to confirm.

12.2.3 Report

1. Long press the System Set key till a beep prompts out
2.Use " \leftarrow " " \rightarrow " to select 'Report'
3. Press Enter key to confirm;

NOTES: the following is the sequence of menu. When one item is input, press Enter to confirm. The system will shift to another item, and press Enter again to enter it. If no contents are inputted, press ESC to exit.

Notes:

- 1. promoter report: Input promoter number to print report.
- 2. Z DEPT. REPORT
- 3. X DEPT. REPORT
- 4. Clr Stat
- 5. Prn ALL Stat. PLU
- 6. Prn Subtot: Press [Enter] to print the label
- 7. Stat. mode: Whether to set the system in stat. mode. Use arrow key to select "YES" or "NO".
 - a) If you choose "YES", the system will be in stat. mode, when you use the hotkey, the sale subtotal of this key will be printed on label. And if you choose "NO", you can do hotkey operation as normal.
- 8. CLEAR PLU REPORT
- 9. Z PLU REPORT
- 10. X PLU REPORT
- 11. Z GROUP REPORT
- 12. X G ROUP REPORT
- 13. P---PRN SUBTOT: Press [Enter] to print the label
- 14. P---PRN ALL STAT. PLU
- 15. Z---Z GROUP REPORT
- 16. C---CLR STAT

1) Promoter report

Press 'system set' key for 3 seconds----report----promoter report----NO.(1-8)----input number (1-8)

4) Stat. mode

Press 'system set' key for 3 seconds----- Stat. mode-----NO.(1-8)----choose 'yes or no' 5) PRN.SUBTOT

Press 'system set' key for 3 seconds-----report-----PRN. SUBTOT

6) PRN ALL STAT.PLU

Press 'system set' key for 3 seconds-----report-----PRN ALL STAT. PLU

7) Z GROUP REPORT

Press 'system set' key for 3 seconds-----z group report

8) Clr Stat

Press 'system set' key for 3 seconds-----Clr Stat(this operation will clear all sale records)

13 Function Lock

PLU edit, Discount Program and tare functions can be locked by password and password of each function is independent and changeable. Password is set by background PC server and downloaded to every scale.

Operation on the label scale is as followings:

Note: Once you turn on the locked function, this function will be valid until the scale is warmly closed.

	1. Turn on the scale.
Turn on the	2. Select the desired function key. Press PLU key for two second to enter PLU editing state, the system prompts to input password, then input the safe password which is set by background PC server. Press System Set key for one second to enter program setting state, the system prompts to input password, then input the safe password which is set by background.
locked function	PC server. Press Tare key for one second to enter tare state, the system prompts to input password, then input the safe password which is set by background PC server. Press Change Price key for one second to enter change price state, the system prompts to input password, then input the safe password which is set by background PC server.
Lock these	1. Press On/Off key for two seconds to warmly close the scale.
functions again.	2. Press On/Off key to open the scale.

14 Lock Scale

You can lock the scale by password, so that other people can't do any operation on the scale. Lock scale as the following method:

Lock the scale	 Press SHIFT and then Password key until the word "PASSW" appears on the LCD display. Input the eight-digit password by numeric keyboard. 				
	3. Press SHIFT and then Password key and after hearing a "beep" sound to show the password has been set.				
Turn on	1. Turn on the scale.				
the lock	2. The LCD display "PASSW".				
casually	3. Input the eight-digit password, then press SHIFT, then Password key to turn on the lock.				
	1. Turn on the scale.				
Turn on the lock timelessl	2. Press CL key.				
	3. Press SHIFT, then Password key for two seconds until the word "PASSW" appears on the				
	LCD display.				
5	4. Input the eight-digit password, then press SHIFT, then Password key to turn on the lock.				

15 Rule Introduction

Weighing range and scale interval

max 30kg :	$(0 \sim 15)$ kg	e=5g
	(15~30)kg	e=10g
max 15kg :	$(0\sim 6)$ kg	e=2g
	(6~15)kg	e=5g
max 6kg:	$(0\sim3)$ kg	e=1g
	(3~6)kg	e=2g

Precision Class ^{① 级}

Resolution Class:

Input Sensitivity: >/=50µV/D Zero Adjust Range: ±60mv Temperature: ±0.0012%CTYP [Zero] $\pm (0.2\mu V + 0.0008\% \text{ of Dead Load})/\degree CTYP$ Nonlinear: 0.01% F.S. A/D resolution ratio: maximum 30000 LCD resolution ration: 1/30000 A/D transfer ratio: 6times/s LCD: Info/weight: 5 bytes(APHA) Price: 7digits **Total Price: 9 digits** Weight Unit: g; kg; Oz; Lb Normal: **Power:** ~220V 50/60VA Electricity: standby-3W; line printing---30W Operation Temperature: 0°C-40°C Appearance: 364(wid)*429(len)*478(height)mm

16 Communication Setup

16.1Wired Ethernet Setup

Barcode scale, Ethernet contains PC and several scales, every scale connect Ethernet via HUB. As follows:



Ethernet IP Address set:

The division of the Ethernet IP address is by professional person, and the IP address of workstation is the same as the scales (the first nine digits are the same). Any workstation under the same segment install link32 can make communication test to the scales under the same segment.

Refers to "System Set"--- 'IP Address Input' from the attached disk to input the IP to the scales.

Communication Line Setup Requirements:

1. Consider the installation of the communication line setup when install label scale. Internet installation had better be done during install local pipeline. Communication line use 8core Ethernet communication cable to make sure the wire rod is under low impedance.

2. The installation of the line should avoid interference source, such as air compressor and high-power electricity appliance, and avoid to install alongside the high current power line, and use metal sheath to shield.

3. The sheath is need to protect the communication line, PVC or metal sheath are available, use metal sheath under strong electromagnetic interference and connect the metal to the floor to shield.

4. The place for barcode scale should be away from humidity environment, junction box should pay attention to damproof.

5. The whole length of the wire should not beyond 100m, use standard A line connect way or B line connect way, one system use one connection method.

16.2Wireless Ethernet Setup

If you purchase the wireless scale, you can use wireless Ethernet setup method to set up the communication network. Use the transmit and receipt equipment of wireless Ethernet from our company can make the barcode scale connect with wireless Ethernet.



16.3Making procedure of connector

(1) Select a connector wire (8 pin) by length of L.



of pliers gently, then press the pliers forcefully.



(5) When process end B of connecting wire, don't twist wire and keep the wire with same color in the same position.



17 Troubleshooting

The scale breaks down:

1. There is no sound and no display but backlight when power is on.

Reason: Electric sparkle caused by power plugging in and pulling out destroys the ROM program in the main board.

Treatment: Change main board, reset sequence number and download all records.

2. There is no sound and displaying 'UPDATE' when power is on.

Reason: The same as the above.

Treatment: Download POS program to the scale again.

3. Buzzer sounds continuously and the displaying characters bounce.

Reason: The same as the above.

Treatment: The same as the above.

Question about print:

1. Paper location is normal but the printed out label is blank.

Reason: Label type sets error. It is required label type printed out by the scale should be consistent with which downloaded from PC. Otherwise the label printed out will be blank.

Treatment: a. Adjust the scale according to the following sequence.



b. Also we can adjust the software with PC. Open link 64, input serial number of the scale, run command function set and download this function set to the scale.

2. Printer spits out half paper or one and a half papers and paper locates abnormally.

Reason: a. Paper type sensor set error

- b. Printer back photoelectric group is in wrong direction or covered by dust.
- c. Photoelectric board is bad.
- d. Photoelectric group of back photoelectric is bad.

Treatment: a. According to the following sequence, adjust the scale.



We can also make software adjustment on computer. Open 'Link32', set paper type as 'Label' in function set; download the set to the scale.

b. Check whether the back photoelectric group is gradient or covered by dust.

c. If it can't be resolved yet it is necessary to exchange back photoelectric group, which had better be handled by the professional of our company.

3. Label out of printer is obscure and not dark enough.

Reason: a. Printer header is not put well.

b. Hot sensor head is dirty.

c. It is necessary to carry on voltage learning.

Treatment: a. Place printer header in suitable position

b. Clean the thermal printer with soft tissue or swab (no hard stuff, like knife), if not clean enough, please clean it with fine dried cloth dipped in little alcohol in shutdown mode(Please refer to the demonstration below.).

4. Label printed out is half clear and half blur even blank.

Reason: a. Printer header is not put well.

b. Hot sensor header is dirty.

c. Printer header is distorted.

Treatment: a. Place printer header in suitable position.

- b. Clean the thermal printer with soft tissue or swab (no hard stuff, like knife), if not clean enough, please clean it with fine dried cloth dipped in little alcohol in shutdown mode(Please refer to the demonstration below.).
- c. If this problem can't be resolved yet it is necessary to change the printer. The bad printer had better to be handled by professional of our company.
- > Demonstration for cleaning the thermal printer head:



1 Open the thermal printer head

② Clean the thermal printer head.

5. There is strange letter on the label. Reason: LFZK has not been downloaded. Treatment: Download LFZK again.

Questions about keyboard:

1. Display is normal but keyboard sounds continuously.

Reason: There is a short circuit in keyboard.

Treatment: change keyboard circuit.

2. Key doesn't sound.

Reason: a. Key wire is not inserted well.

- b. Electric rubber of key press circuit board is not installed well.
- c. The replaced kit is bad.

Treatment: a. Check key wire and insert it again.

b. Remove the electric rubber of key press and another location with rubber strip install again.

c. If the problem can't be resolved yet, the selected kit is bad.

Questions about weighing:

1. The scale can't weigh correctly.

Reason: a. Rubber pad, which sustains the scale pan, touched the shell (upper cover).

- b. Humidity or component aging or area difference makes the scale weigh incorrectly.
- c. Sensor is damaged by over loading.
- Treatment: a. Check whether the upper covers are buckled well. If they still knock each other, install sensor sustainer again.
 - b. Study zero weight and full weight again. If it is still no use, change main board, OP board or even the sensor.
 - c. Change sensor and sustainer.

Note: OP board and sensor should be returned to our company in principal if they can't be used.

2. Zero state is not stable.

Reason: a. It is affected by environment such as vibration, or magnetic field interference, or wind. b. Weighing circuit is affected with damp.

Treatment: a. Remove interference.

b. Change main board.

c. If the problem can't be resolved. Return the whole scale to our company to repair.

3. The scale can't weigh.

Reason: Main board or OP board or sensor is bad.

Treatment: a. Change main board.

b. Check whether OP board is abnormal. Return the whole scale to our company.

Questions about communication:

1. The scale can't communicate.

Reason: a. Communication port set error.

- b. Serial number of the scale has not been set.
- c. Connecting head is not used correctly or Netware wire is obstructed.

d. There is some wrong with power board or main board.

Treatment: a. Confirm the correct communication port.

- b. Confirm number set in Link32 is consistent with the number in the scale.
- c. Confirm the Netware wire is smooth and communication connecting header is used correctly. There are two types of communication port RS-232 which uses 9-pin or 25-pin connecting port attached with the scale and RS-422 which uses RST-11A connecting head.
- d. If the above are right, detect whether main board or power board is wrong and change the wrong main board or power board.
- 2. Downloading is stopped at 1/N (n represents some number) and computer shows message "communicate error!"

Reason: Main board is error, which may be caused by chip damage.

Treatment: Change main board or chip(ROM).

Question about display:

Display can't show all characters or even a character.

- Reason: a. Display pole has not been installed well, which causes the display and the machine in bad contact.
 - b. Water flows into the base seat of display pole which makes link board short-circuit or rotten.
 - c. Display is damaged.

Treatment: a. Install display pole and fix the bolt.

- b. Change link board or display pole.
- c. Change display pole.

Other question:

Roll paper can't be driven by print.

- Reason: maybe roll paper doesn't get well along with rotating axis. Or there is some matter with rotating axis.
- Reason: Maybe roll paper doesn't get well along with rotating axis. Or there is some matter with rotating axis.

Treatment: Install the printer again which had better be processed by our company.

18 Appendix: Barcode Coding List

Barcode type	Department	Commodity No	. Total price	Weight	Checksum	
00~09: Ean13 code, the front two codes represent department code:						
00	DD(2)	IIIIIIIII(10)	Х	Х	С	
01	DD(2)	IIIIII(6)	PPPP(4)	Х	С	
02	DD(2)	IIIII(5)	PPPPP(5)	Х	С	
03	DD(2)	IIII(4)	PPPPPP(6)	Х	С	
04	DD(2)	III(3)	PPPPPPP(7)	Х	С	
05	DD(2)	IIIIII(6)	Х	Q.QQQ(4)	С	
06	DD(2)	IIIII(6)	Х	QQ.QQ(4)	С	
07	DD(2)	IIIII(5)	Х	QQ.QQQ(5)	С	
08	DD(2)	IIIII(5)	Х	QQQQ.Q(5)	С	
09	DD(2)	IIIII(5)	Х	QQQQQ(5)	С	
10~19: Ean13	code, the from	nt two codes rep	resent fixed cod	le:		
10	20(2)	IIIIIIIII(10)	Х	Х	С	
11	21(2)	IIIIII(6)	PPPP(4)	Х	С	
12	22(2)	IIIII(5)	PPPPP(5)	Х	С	
13	23(2)	IIII(4)	PPPPPP(6)	Х	С	
14	24(2)	III(3)	PPPPPPP(7)	Х	С	
15	25(2)	IIIII(6)	X	Q.QQQ(4)	С	
16	26(2)	IIIII(6)	Х	QQ.QQ(4)	С	
17	27(2)	IIIII(5)	Х	QQ.QQQ(5)	С	
18	28(2)	IIIII(5)	Х	QQQQ.Q(5)	С	
19	29(2)	IIIII(5)	Х	QQQQQ(5)	С	
20: no print ba	arcode		-			
21~29: Ean13	code, the fro	ont one code repr	esents departme	ent code:		
21	D(1)	IIIIII(7)	PPPP(4)	Х	С	
22	D(1)	IIIIII(6)	PPPPP(5)	Х	С	
23	D(1)	IIIII(5)	PPPPPP(6)	Х	С	
24	D(1)	IIII(4)	PPPPPPP(7)	Х	С	
25	D(1)	IIIIII(7)	Х	Q.QQQ(4)	С	
26	D(1)	IIIIII(7)	Х	QQ.QQ(4)	С	
27	D(1)	IIIII(6)	Х	QQ.QQQ(5)	С	
28	D(1)	IIIII(6)	Х	QQQQ.Q(5)	С	
29	D(1)	IIIII(6)	Х	00000(5)	С	
30~35,40~45:	18code, the	front one code re	epresents depart	ment code		
30&33	D(1)	IIIIII(6)	PPPPP(5)	QQ.QQQ(5)	С	
31&34	D(1)	IIIII(6)	PPPPP(5)	QQQQ.Q(5)	С	
32&35	D(1)	IIIII(6)	PPPPP(5)	QQQQQ(5)	С	
Barcode type	Department	Commodity number	Price	Weight	Checksum	
40~45: Ean1	8 code, the fi	ont one code rep	presents departn	nent code		
40&43	D(1)				C	
11 8-11	D(1)			$\frac{1}{3} \frac{1}{3} \frac{1}$		
410.44	D(1)					
42&45	D(1)	11111(6)	00000 (5)	w w w w w (5)		
50	<u>λ</u>		X	X	C	
51	D(1)		X	X		
52	DD(2)			Λ V		
55	X	1111111(8)	А	X	А	

54	D(1)	IIIIII(7)	Х	Х	X		
55	DD(2)	IIIII(6)	Х	Х	X		
36-38: 18code, the front one code represents department code, which is particular for the							
batch management of live commodity.							
36	D(1)	LLLLL(6)	IIII(4)	RR(2)	QQ.QQQ(5)		
37	D(1)	LLLLL(6)	IIII(4)	RR(2)	QQQQ.Q(5)		
38	D(1)	LLLLL(6)	IIII(4)	RR(2)	QQQQQ(5)		

Bar code type	Department	Art. No	Quantity/weigh t	Total/Unit price	Check sum			
79~85, 87: 18 code								
79	DD	IIIII(6)	WW.WWW	PPPPP	Х			
80	D	IIIII(6)	WW.WWW	PPPPP	С			
81	D	IIIII(6)	WWWW.W	PPPPP	С			
82	D	IIIII(6)	WWWWW	PPPPP	С			
83	D	IIIII(6)	WW.WWW	UUU.UU	С			
84	D	IIIII(6)	WWWW.W	UUU.UU	С			
85	D	IIIII(6)	WWWWW	UUU.UU	C			
87	DD	IIIII(5)	WW.WWW	PPPPP	C			

Bar code type	Department	Art. No	Total price	Quantity/weight	Unit price	Check sum		
90~95: 18 code, the former two codes print department code								
90	DD(2)	IIIII(6)		WW.WWW	UU.UU(4)	С		
91	DD(2)	IIIII(6)		WWWW.W	UU.UU(4)	С		
92	DD(2)	IIIII(6)		WWWWW	UU.UU(4)	С		
93	D(1)	IIIII(6)	PPPPP(5)		UUU.UU(5)	С		
94	DD(2)	IIIII(5)	PPPPP(5)	WW.WWW		С		
95	DD(2)	IIIII(6)		WWWWW	UU.UU(4)	С		
Bar code type	Department	Art. No	Quantity/wei	Total price	Unit price	Check sum		
			ght					
96	DD(2)	IIIII(6)	WWWW	PPPPP(5)		С		
Bar code type	Department	Art. No	Total price	Quantity/weight	Unit price	Check sum		
97	DD(2)	IIII(4)	PPPPPP(6)	WW.WWW		С		
Bar code type	Department	Art. No	Quantity/wei	Total price	Unit price	Check sum		
			ght					
98	DD(2)	IIIII(5)	UUUUU(5)	WW.WWW		С		

Meaning of characters in the above list:

C: CHECKSUMD: Department code2: Fixed numberI: commodity numberL: Live code P: priceR: discountQ: weightX: no this item

Notes:

1. Ean 13= DEPMENT+CODE+[TOTAL PRICE]+[WEIGHT]+C Items with [] mean no this item in some coding system.

- 2. Usually Ean13 adopts 2 or 22 as its price barcode type while 7 or 77 as its weight barcode type.
- 3. CHECKSUM is calculated by the scale automatically and it is not necessary for user to input in PLU manager.
- 4. The difference between 30-32 and 33-35 is the method to calculate checksum.
- 5. The difference between 40-45 and 30-35 is that the price in 30-35 is total price while in 40-45 is unit price.
- 6. 36-38 is barcode type, which can be accessed by live batch management. Commodity batch number takes up commodity number column and commodity number takes up live code column

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